

2017-2024 Mercedes-Benz E-Class | Advanced | 2-3 hours | \$158 DIY

**TOOLS**

10mm Socket Flathead Screwdriver Jack  
Stands Torx Bit T30 Plastic Trim Tool

**PARTS**

Window Regulator \$150.00  
Rivet 000-991-59-32-MBZ \$2.50  
Door Clips 0009918698 \$5.00

**STEPS**

- 1 Disconnect the battery and remove the door panel - Disconnect the negative battery cable** on the 2017-2024 Mercedes-Benz E-Class E300 (important if side airbags are in the door). Pry off trim caps, remove door-panel screws, and carefully unclip the panel. Unplug window/lock switches and the...
- 2 Support the glass and expose the regulator - Tape the window glass in the up position or** support it with a suction cup/block. Peel back the watershield carefully so it can be reused. Locate the regulator rails, motor, and glass channel bolts on the 2017-2024 Mercedes-Benz E-Class E300...
- 3 Separate the glass from the regulator - Lower the glass slightly if needed (temporarily** reconnect power) to access the glass-clamp bolts, then support the glass and remove those bolts. Lift and tape the glass fully up out of the way inside the 2017-2024 Mercedes-Benz E-Class E300...
- 4 Unbolt the motor/regulator and remove it - Unplug the window motor connector. Remove the** regulator mounting bolts and fish the assembly out through the access opening. Compare the new regulator/motor to the old one for the 2017-2024 Mercedes-Benz E-Class E300.
- 5 Install the new regulator and reattach the glass - Fish the new regulator into the door,** start all mounting bolts, and torque to spec. Reconnect the motor plug. Align the glass into the clamps, install bolts, and verify smooth travel before final torque on the 2017-2024 Mercedes-Benz E-Class E300...
- 6 Reassemble the door and test auto-up - Refit the watershield, reconnect switches/cables,** and reinstall the door panel. Reconnect the battery. Test one-touch up/down and pinch protection; perform the window initialization procedure if the 2017-2024 Mercedes-Benz E-Class E300 req...